VIKING
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VKVBST Vinyl Box Sealing Tape

FINISHED PRODUCT SPECIFICATION
PVC

PRODUCT – PV101

PRPOPERTIES	TEST PROCEDURES	UNIT OF MEASURE	VALUES &FEATURES
Backing Material			POLYVINYLCLORIDE
Thickness of backing	ASTM D 3652	mm	0.035 +/- 10%
Apparent thickness of backing	ASTM D 3652	mm	
Thickness of adhesive	AFERA 4006	mm	0.018 +/- 10%
Type of adhesive			Natural solvent rubber
Total thickness	AFERA 4006	mm	0.053 +/-10%
Backing tensile strength	ASTM D 882B	MPA	8.7 +/- 10%
Backing elongation at break	ASTM D 882B	%	140 +/-10%
Adhesion to steel	AFERA 4001	N/25MM	> 435 +/- 10%
Adhesion to backing	AFERA 4013	N/25MM	>650 +/ 10%
30cm/min	AFERA 4008	N/50MM	
COLOURS AVAILABLE			BIFF, CLEAR, WHITE, RED, BLUE, GREEN, YELLOW, BLACK, ORANGE
SIZES AVAILABLE			9mm, 12mm, 25mm, 38mm, 48mm, 75mm, 100mm 150mm
Unwinding force >100 m/min	AFERA 4008	N/25MM	
Static shear at 23 C (3 Kg weight)	AFERA 4012	Hours	OVER 48
Storage		Months	6 at room temperature
Shelf life Short period	Internal method	Minutes	20 at 80C

PACKING **CARDBOARD BOXES**

TECHNICAL CHARACTERISTICS REFER TO AVERAGE VALUES